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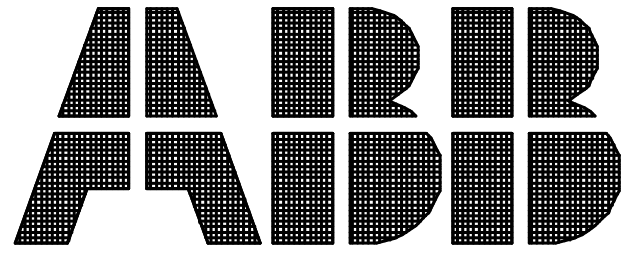
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Description : PROCESS INTERFACE ARISTOMIG  
 Drawing number : 3HEA803113-001  
 Drawing version : 03  
 Date : 2015-10-28

Customer :  
 Year of construction : 2015  
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 Number of pages : 23  
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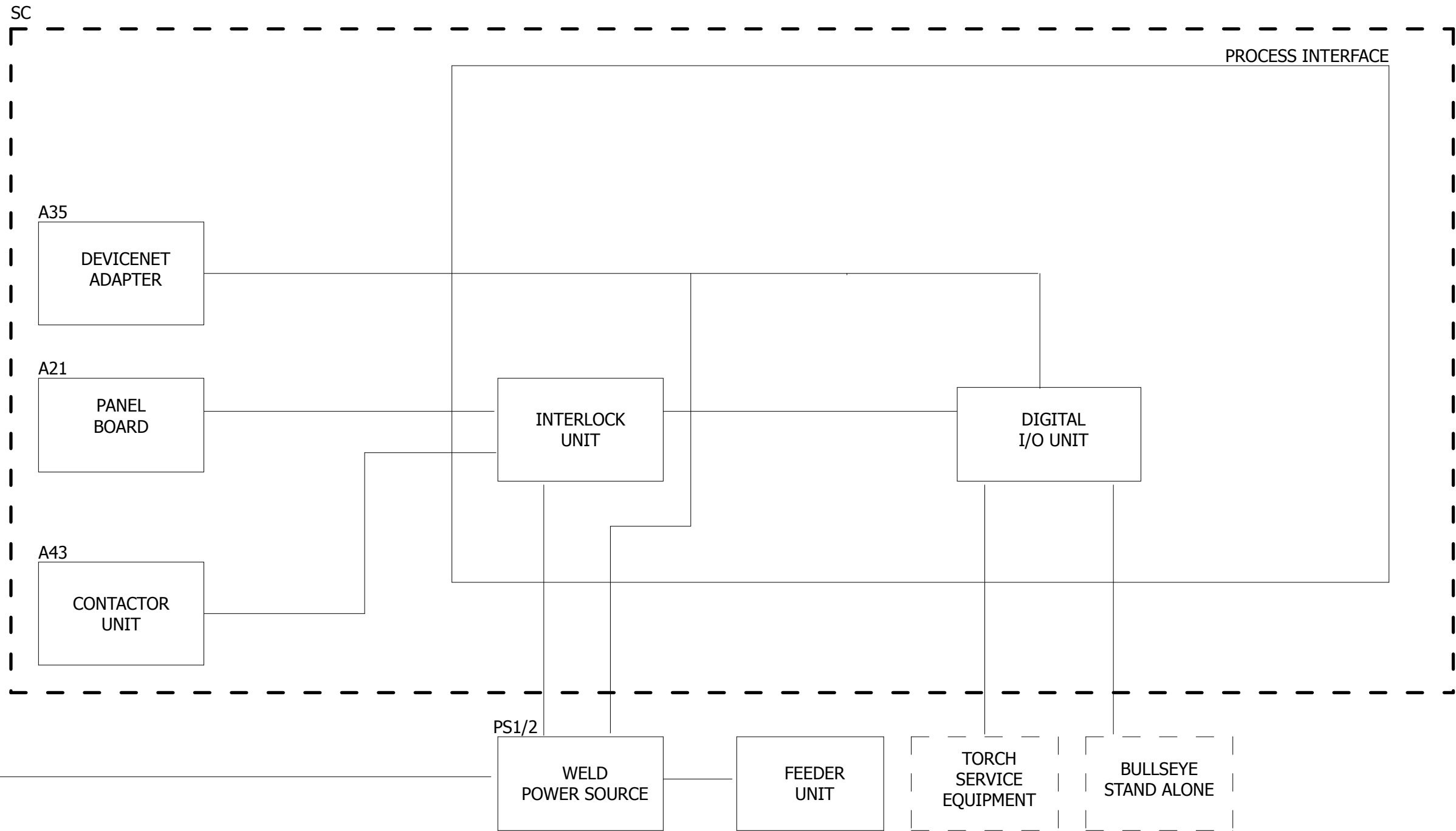
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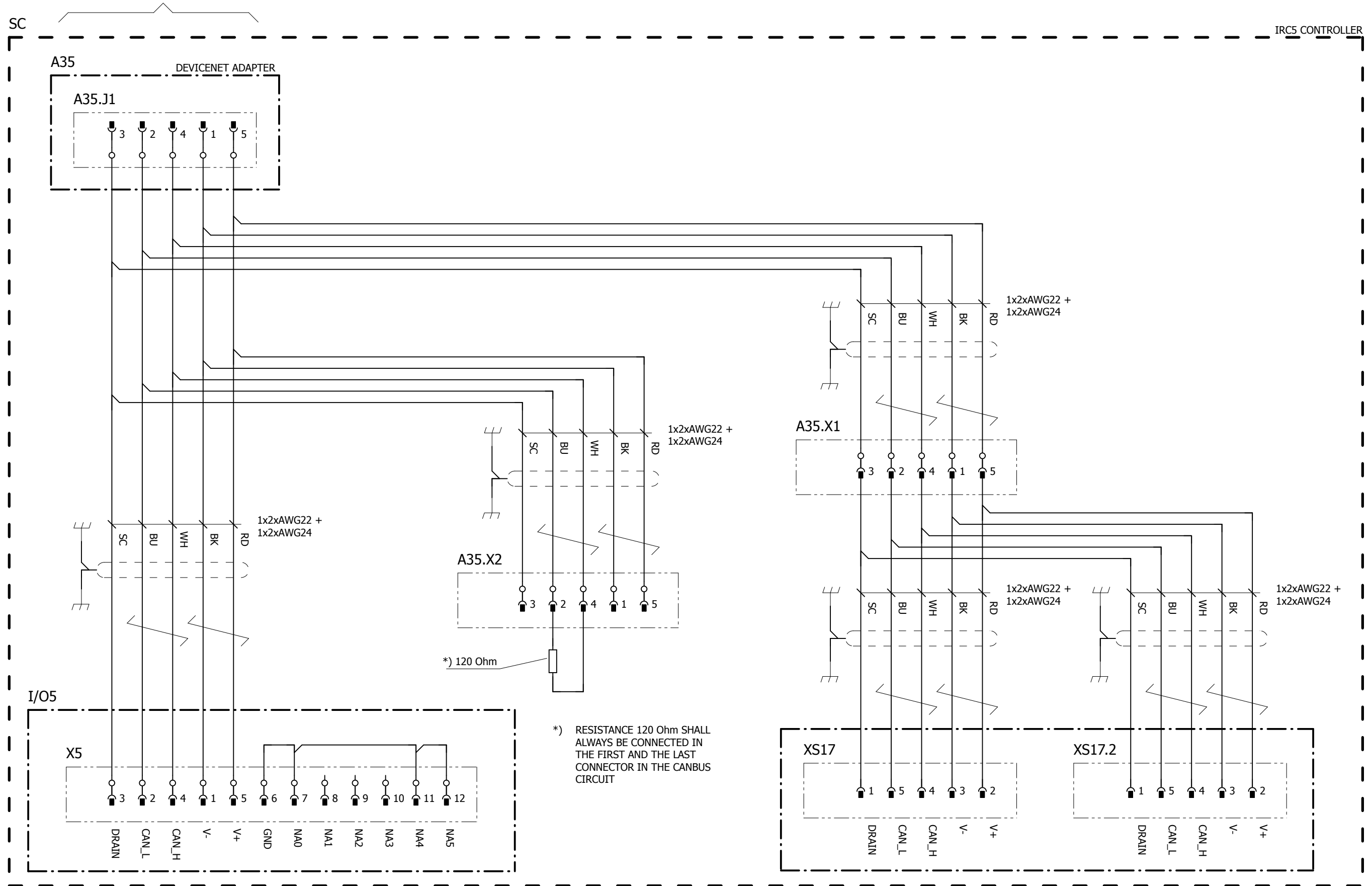
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SEE EL.DWGS FOR THE IRC5 CONTROLLER



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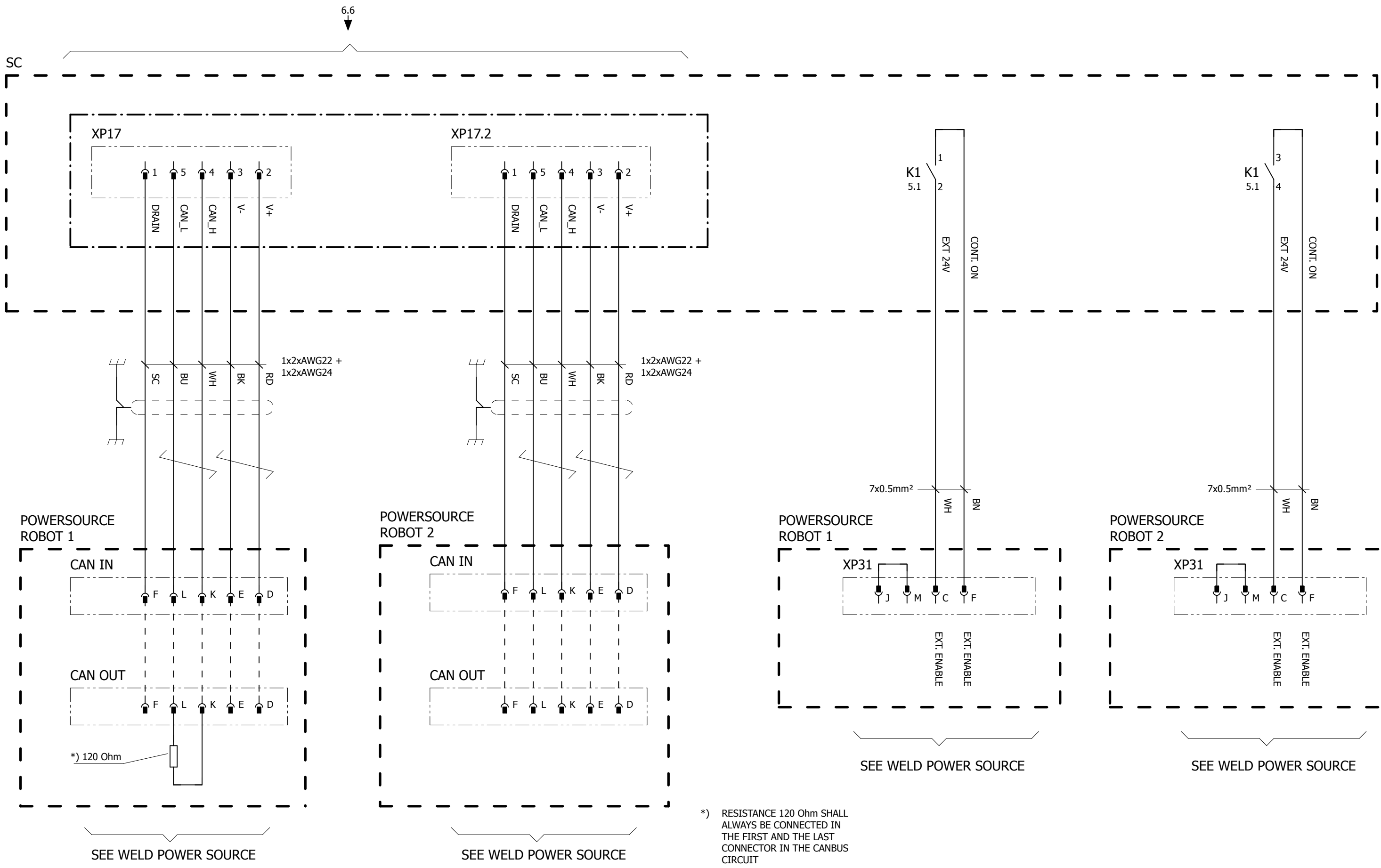
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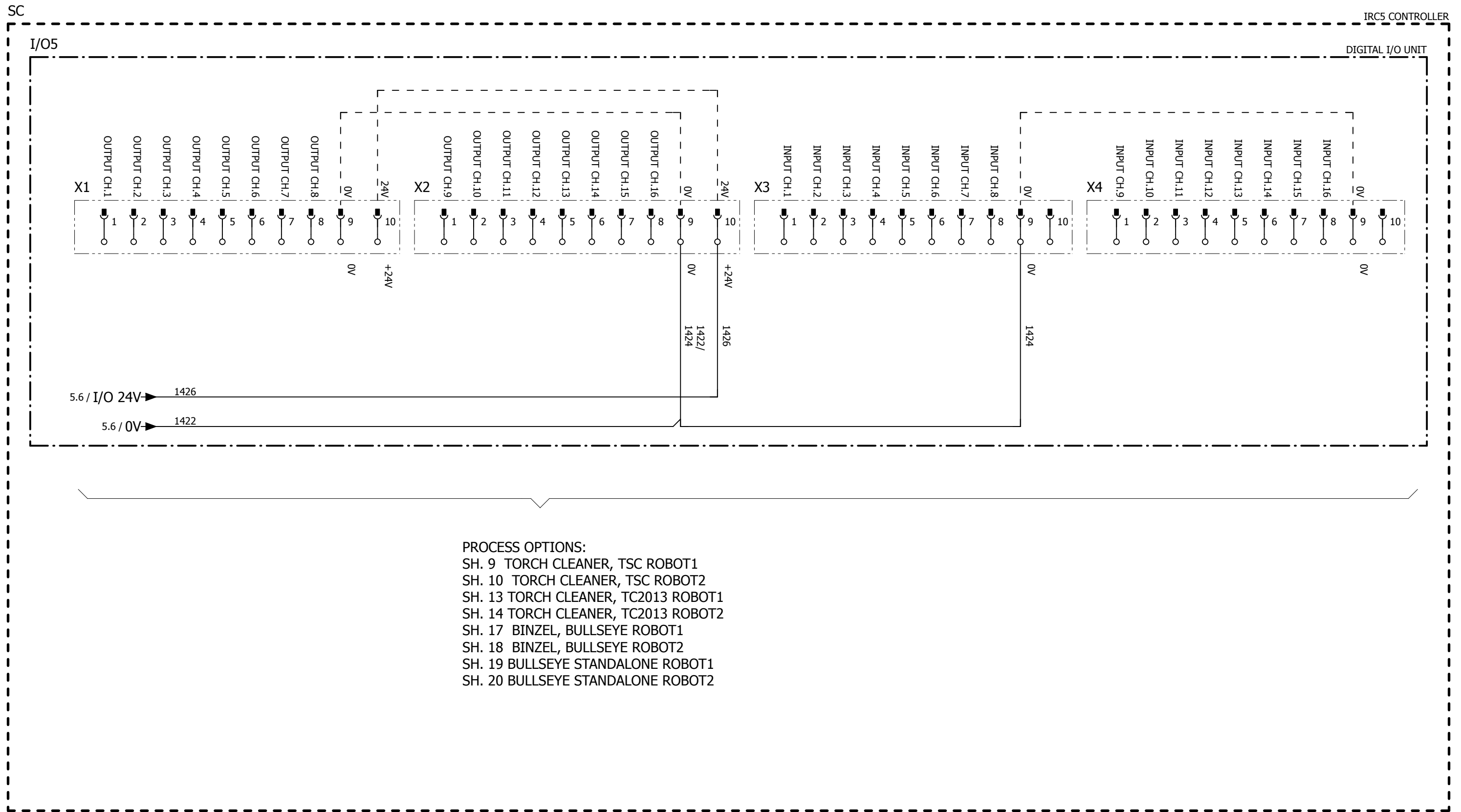
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PROCESS OPTIONS:

- SH. 9 TORCH CLEANER, TSC ROBOT1
- SH. 10 TORCH CLEANER, TSC ROBOT2
- SH. 13 TORCH CLEANER, TC2013 ROBOT1
- SH. 14 TORCH CLEANER, TC2013 ROBOT2
- SH. 17 BINZEL, BULLSEYE ROBOT1
- SH. 18 BINZEL, BULLSEYE ROBOT2
- SH. 19 BULLSEYE STANDALONE ROBOT1
- SH. 20 BULLSEYE STANDALONE ROBOT2

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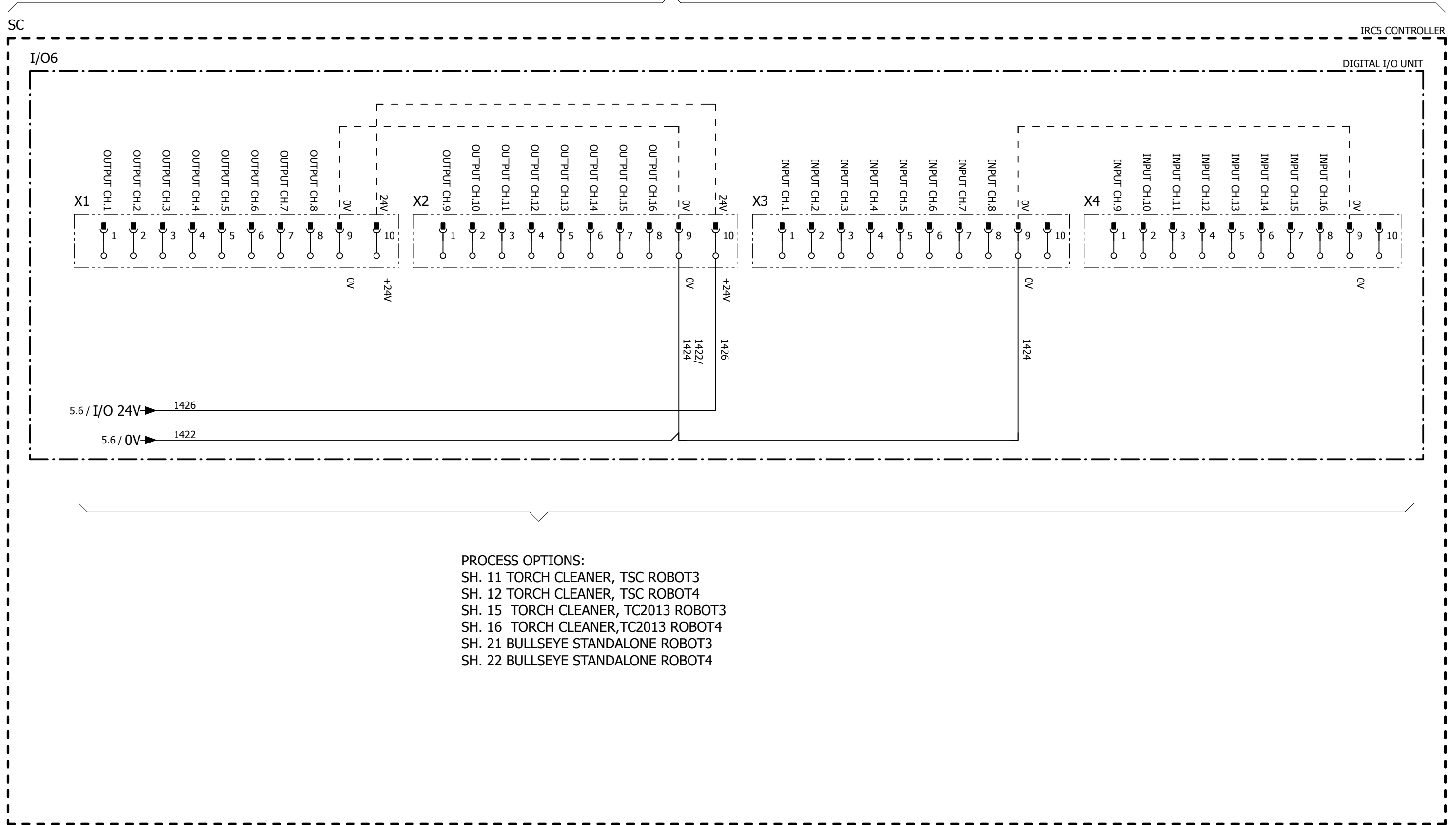
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- PROCESS OPTIONS:  
 SH. 11 TORCH CLEANER, TSC ROBOT3  
 SH. 12 TORCH CLEANER, TSC ROBOT4  
 SH. 15 TORCH CLEANER, TC2013 ROBOT3  
 SH. 16 TORCH CLEANER, TC2013 ROBOT4  
 SH. 21 BULLSEYE STANDALONE ROBOT3  
 SH. 22 BULLSEYE STANDALONE ROBOT4

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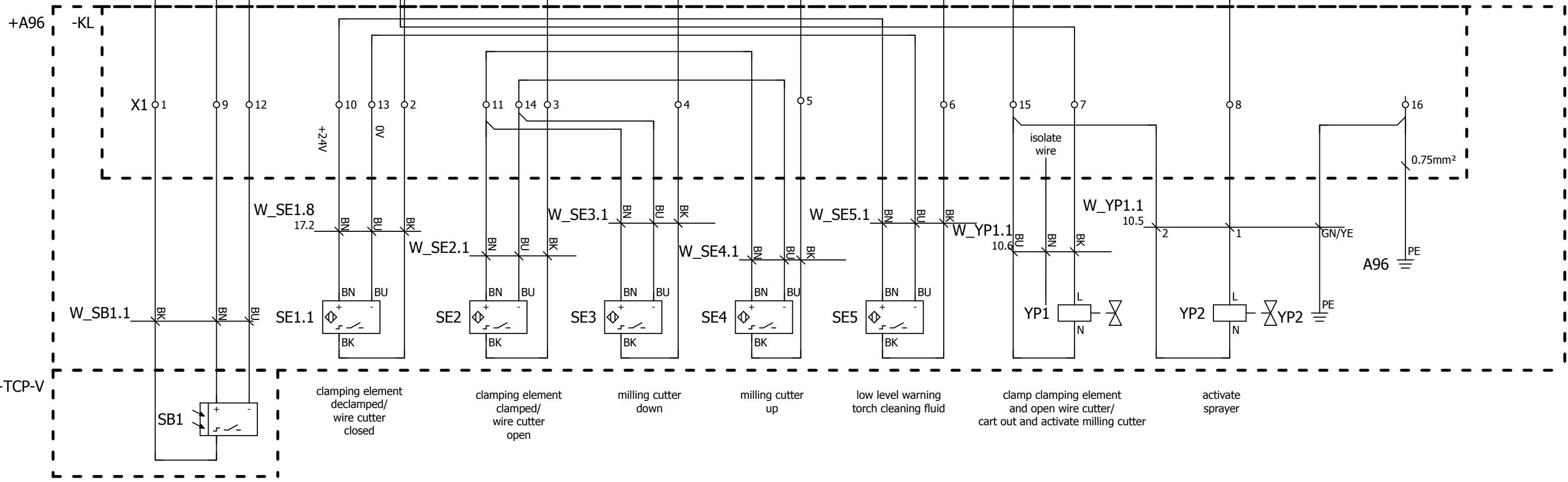
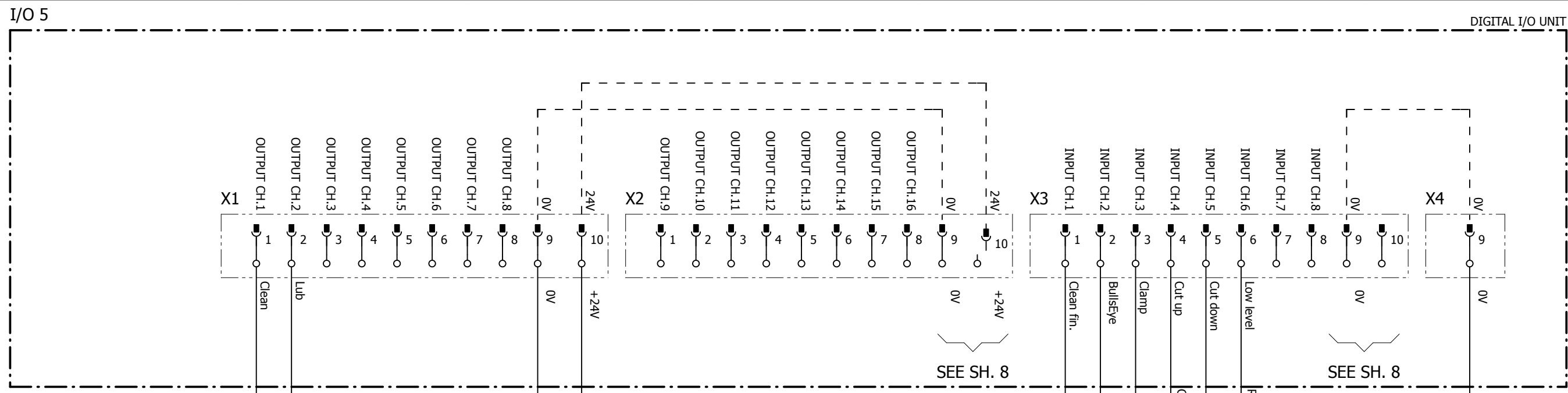


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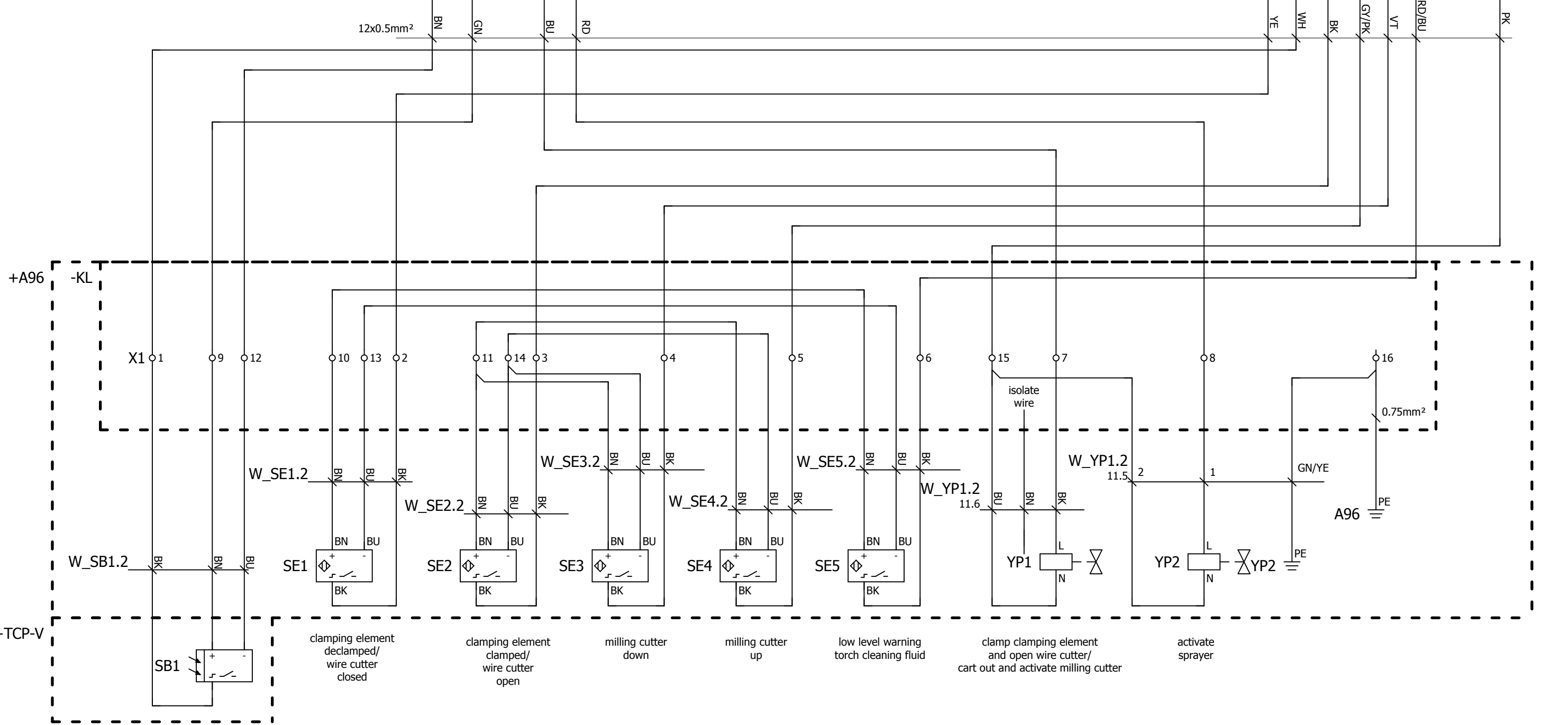
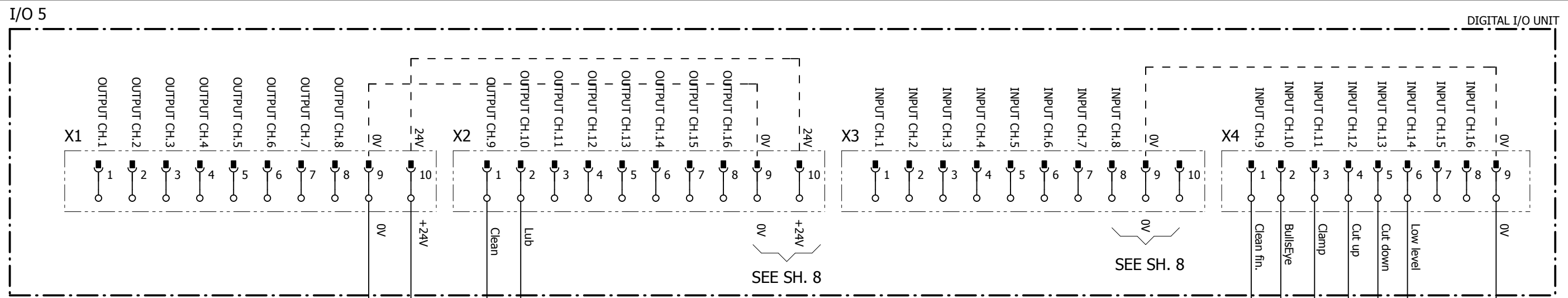
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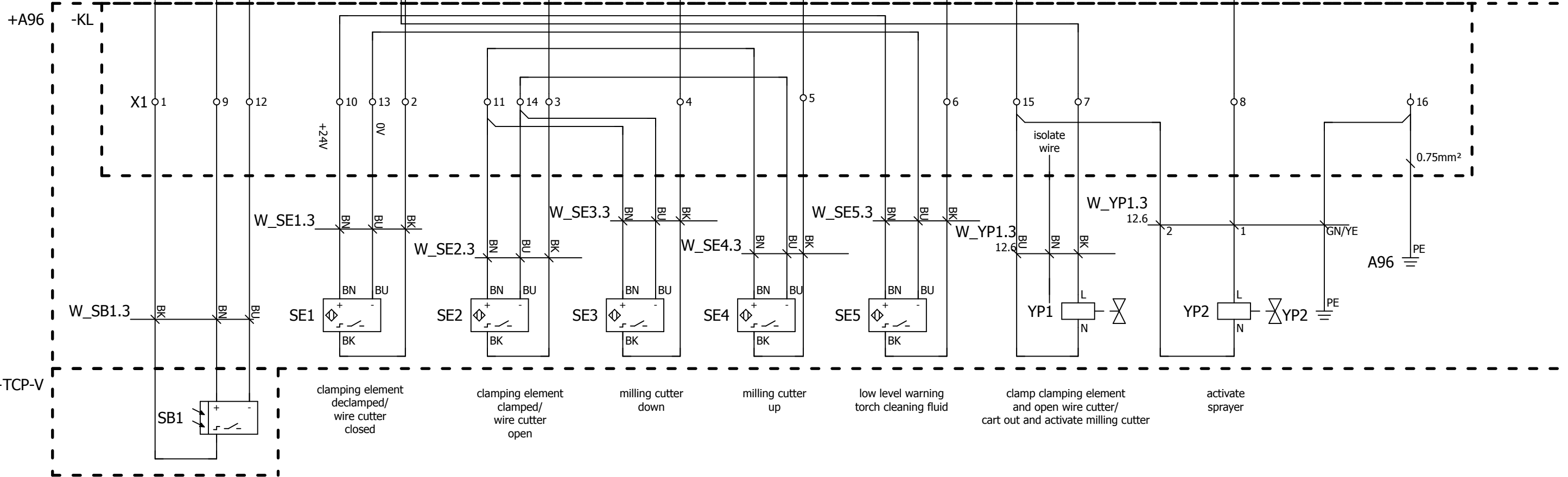
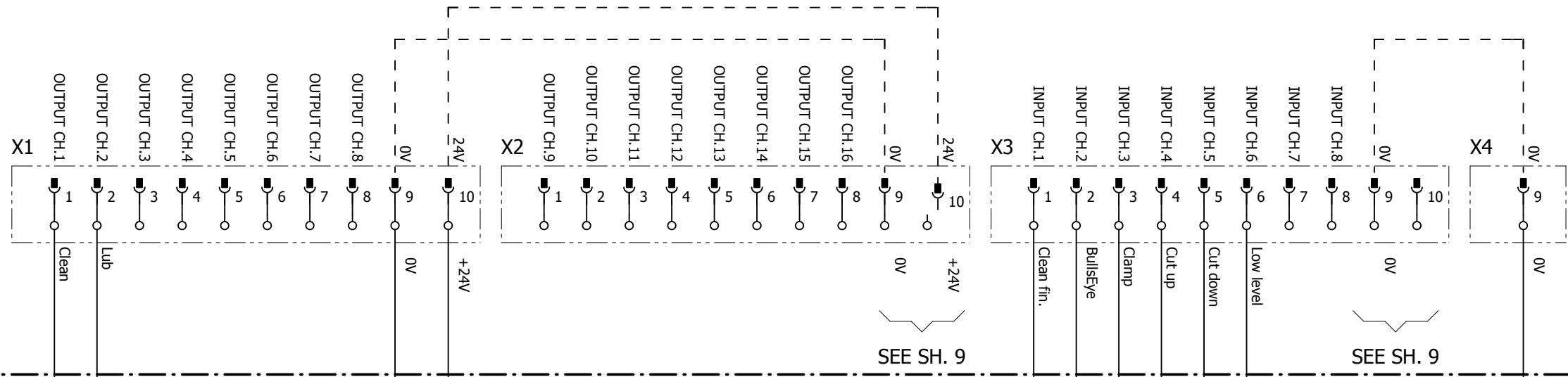
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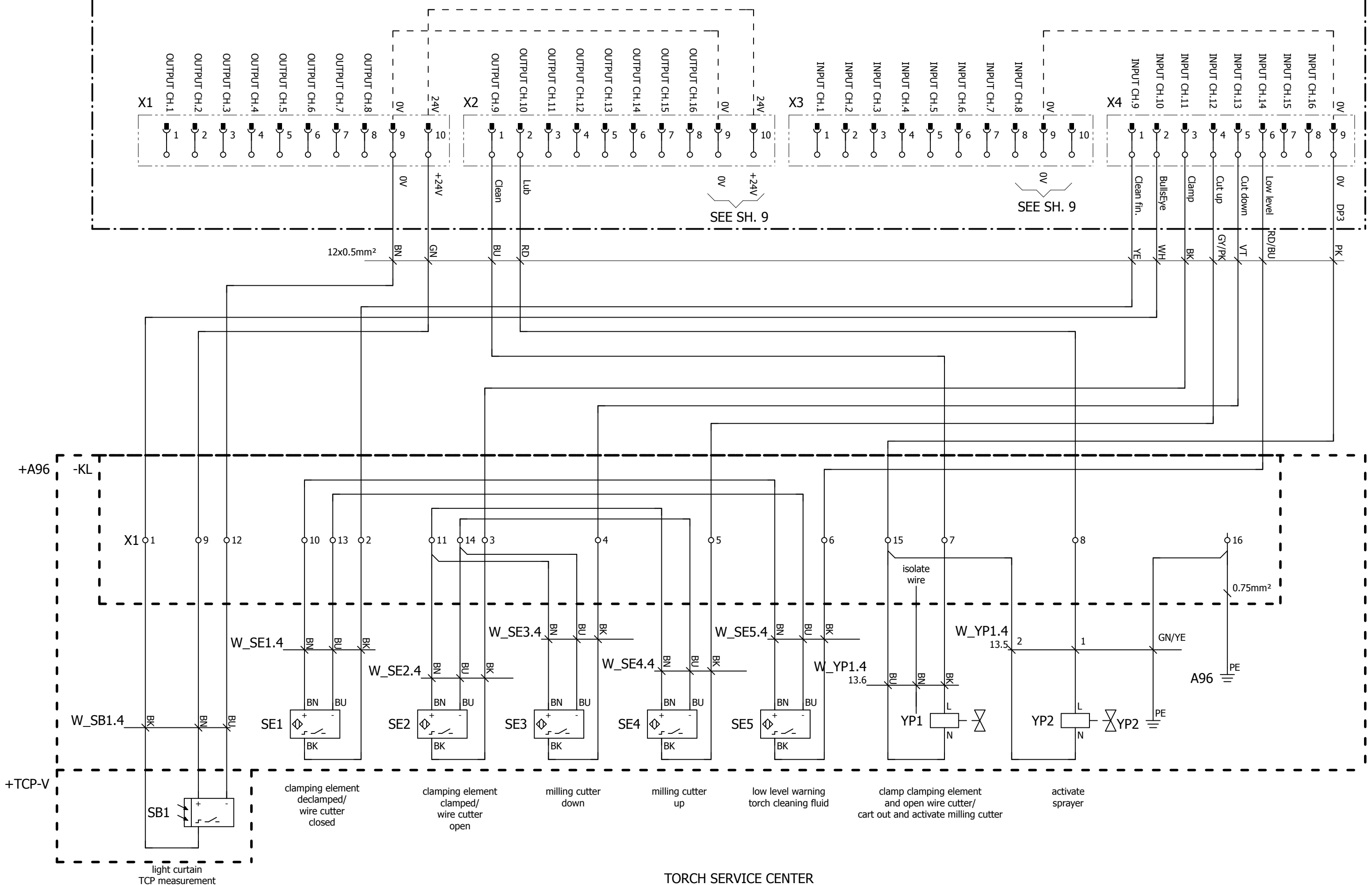
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TSC ROBOT 3

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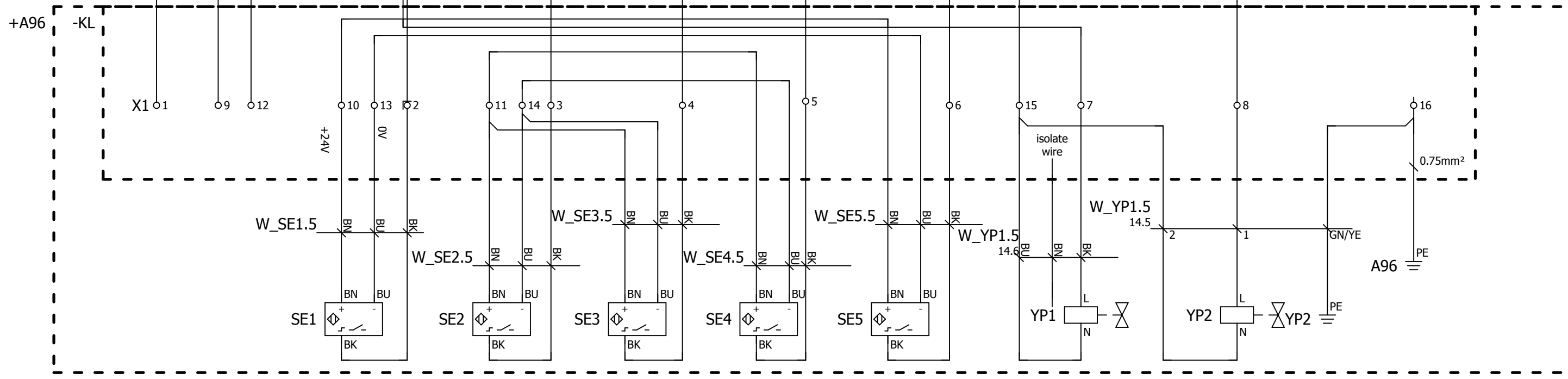
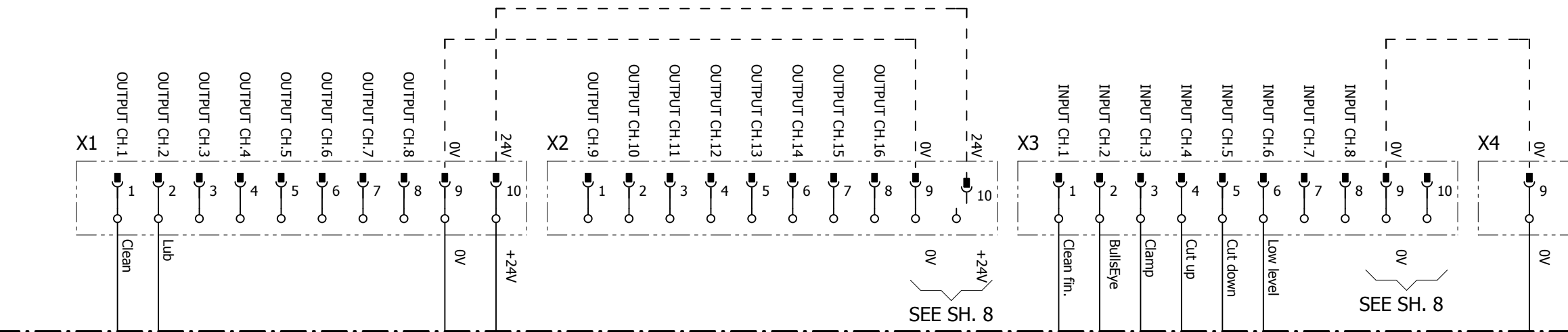
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I/O 5

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- clamping element  
declamped/  
wire cutter  
closed
- clamping element  
clamped/  
wire cutter  
open
- milling cutter  
down
- milling cutter  
up
- low level warning  
torch cleaning fluid
- clamp clamping element  
and open wire cutter/  
cart out and activate milling cutter
- activate  
sprayer

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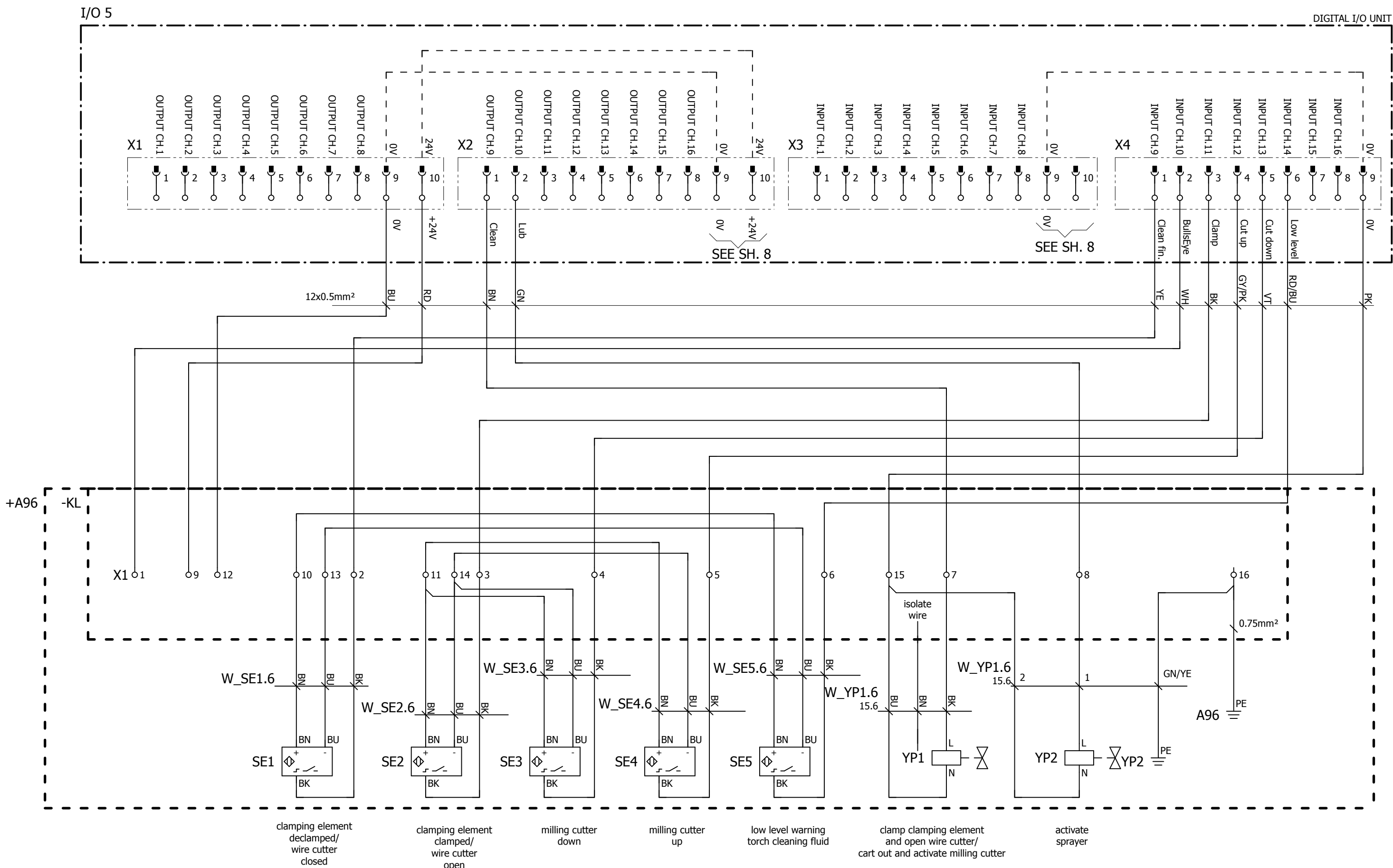
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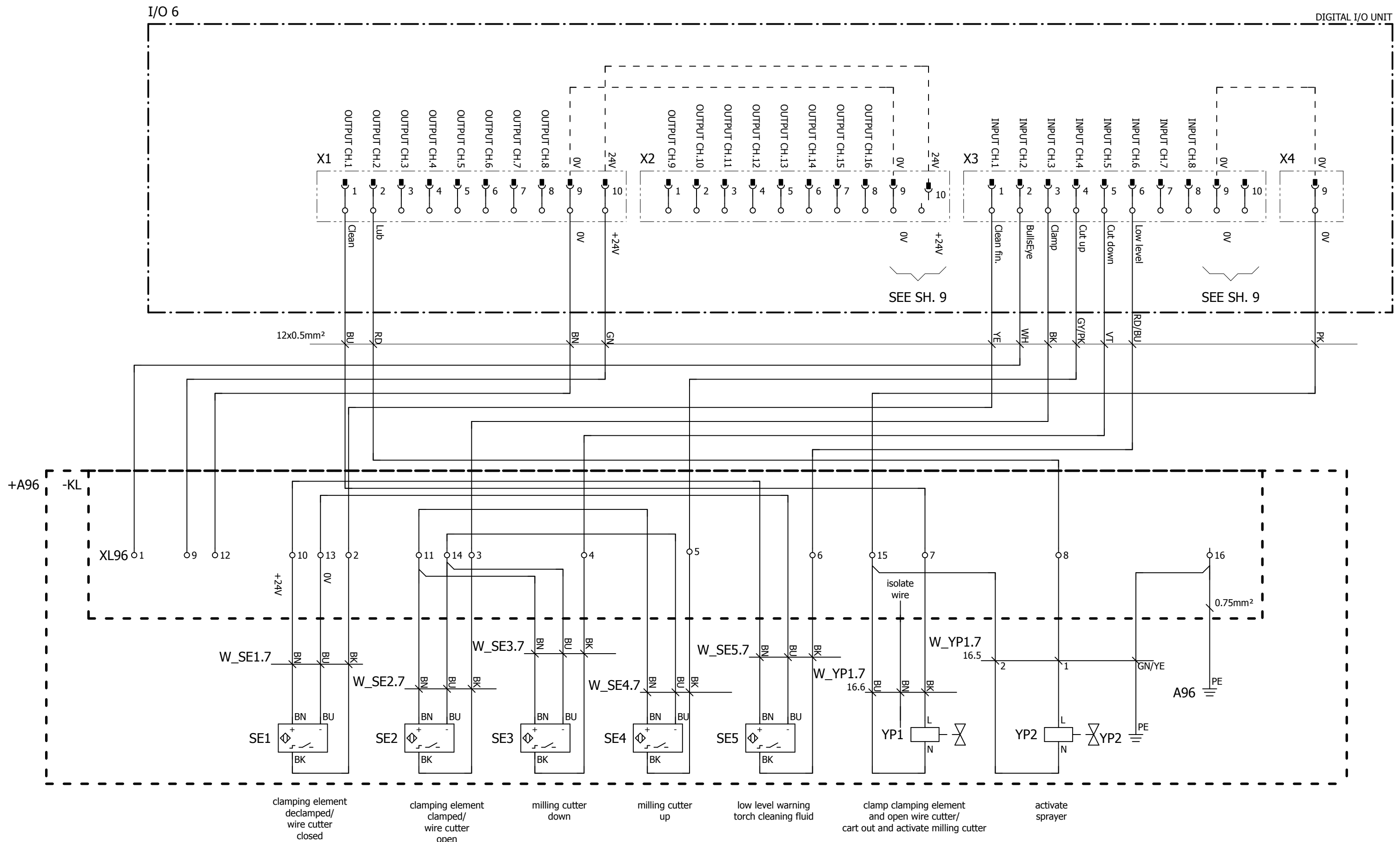


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 OPTION TORCH CLEANER  
 TC2013 ROBOT 3

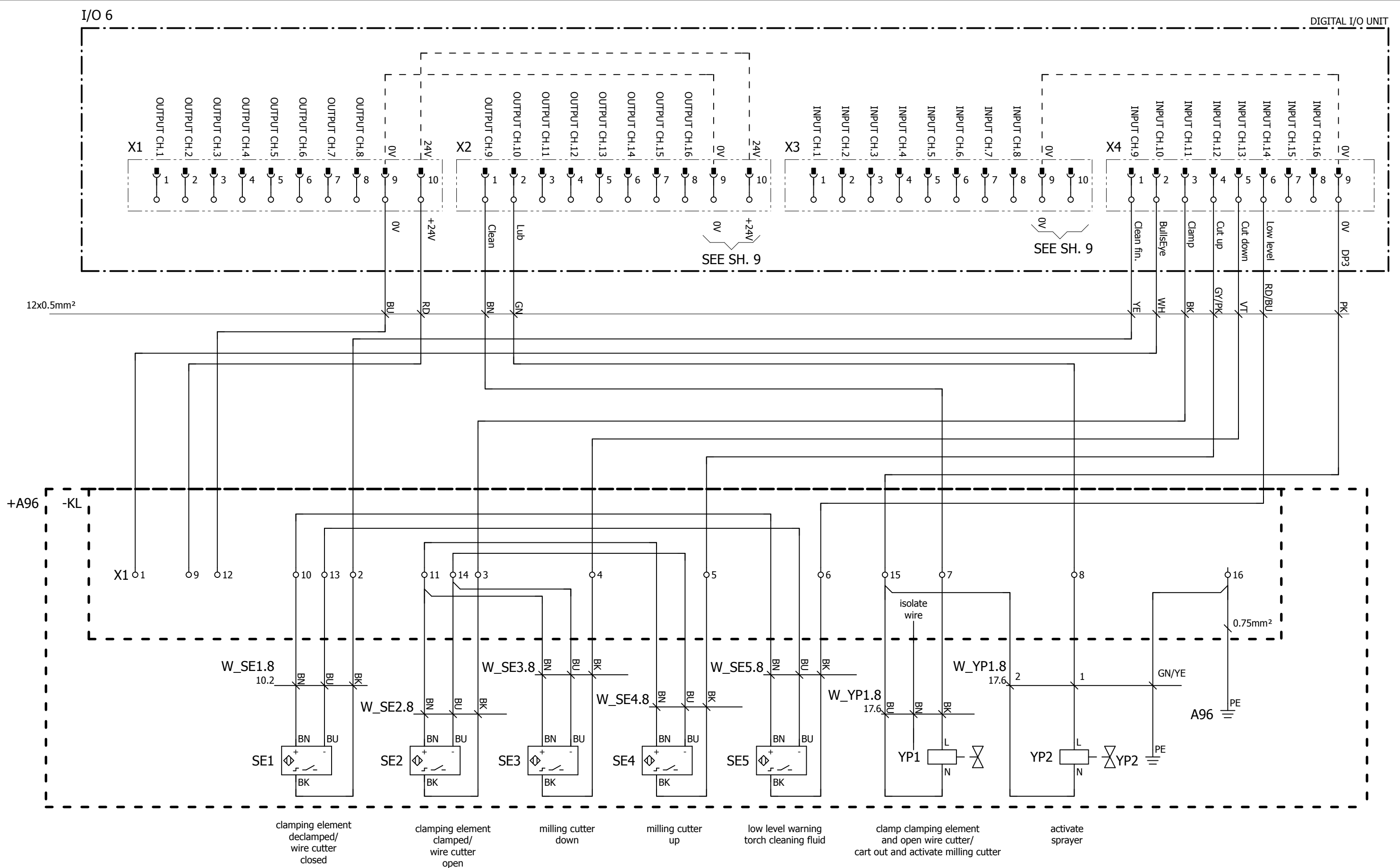
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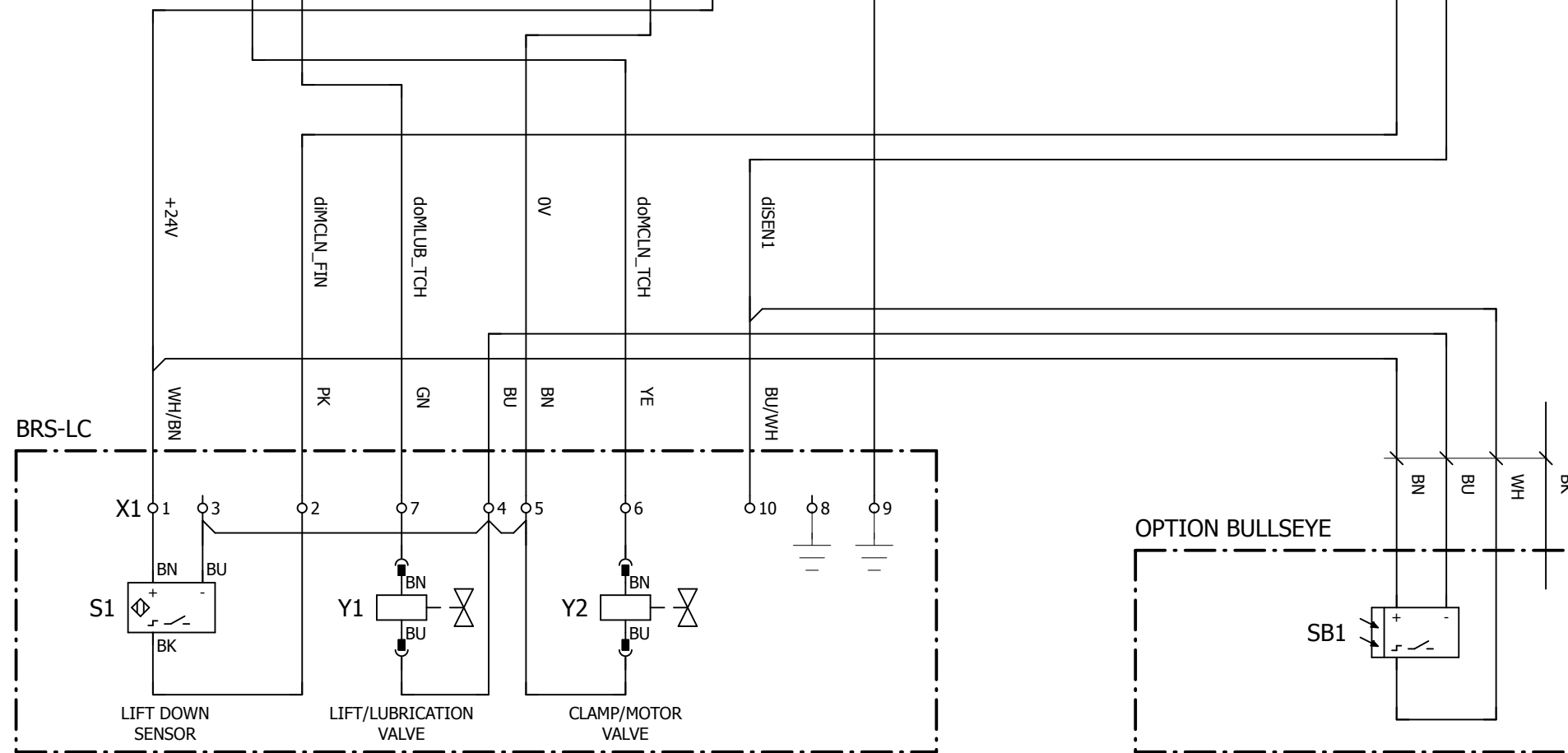
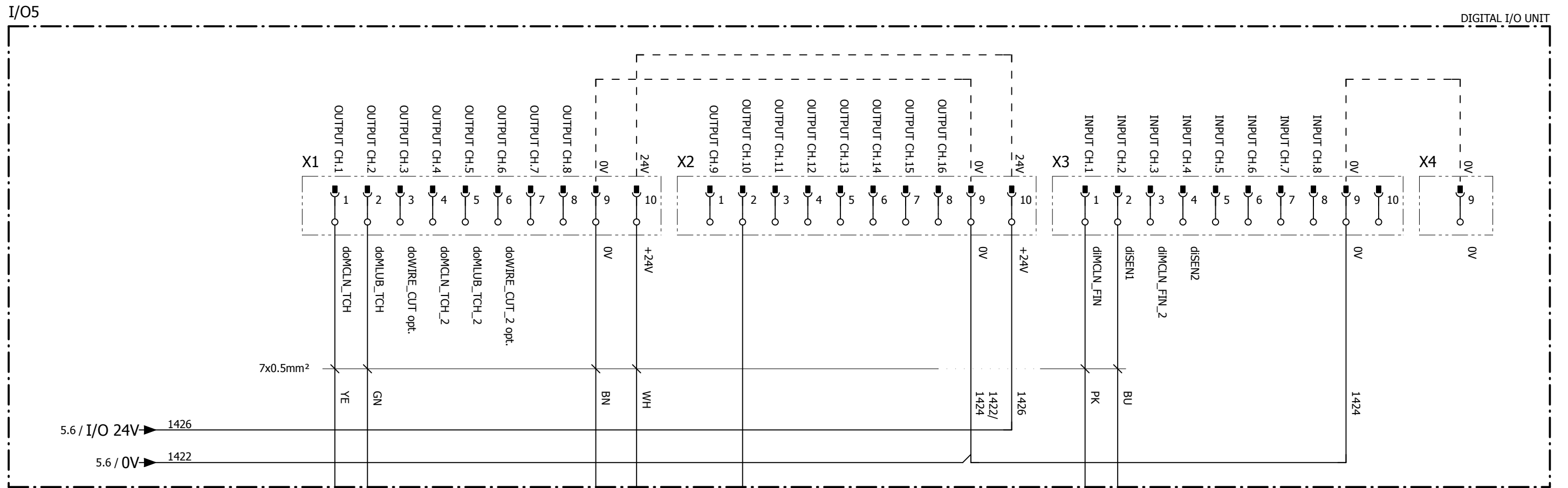
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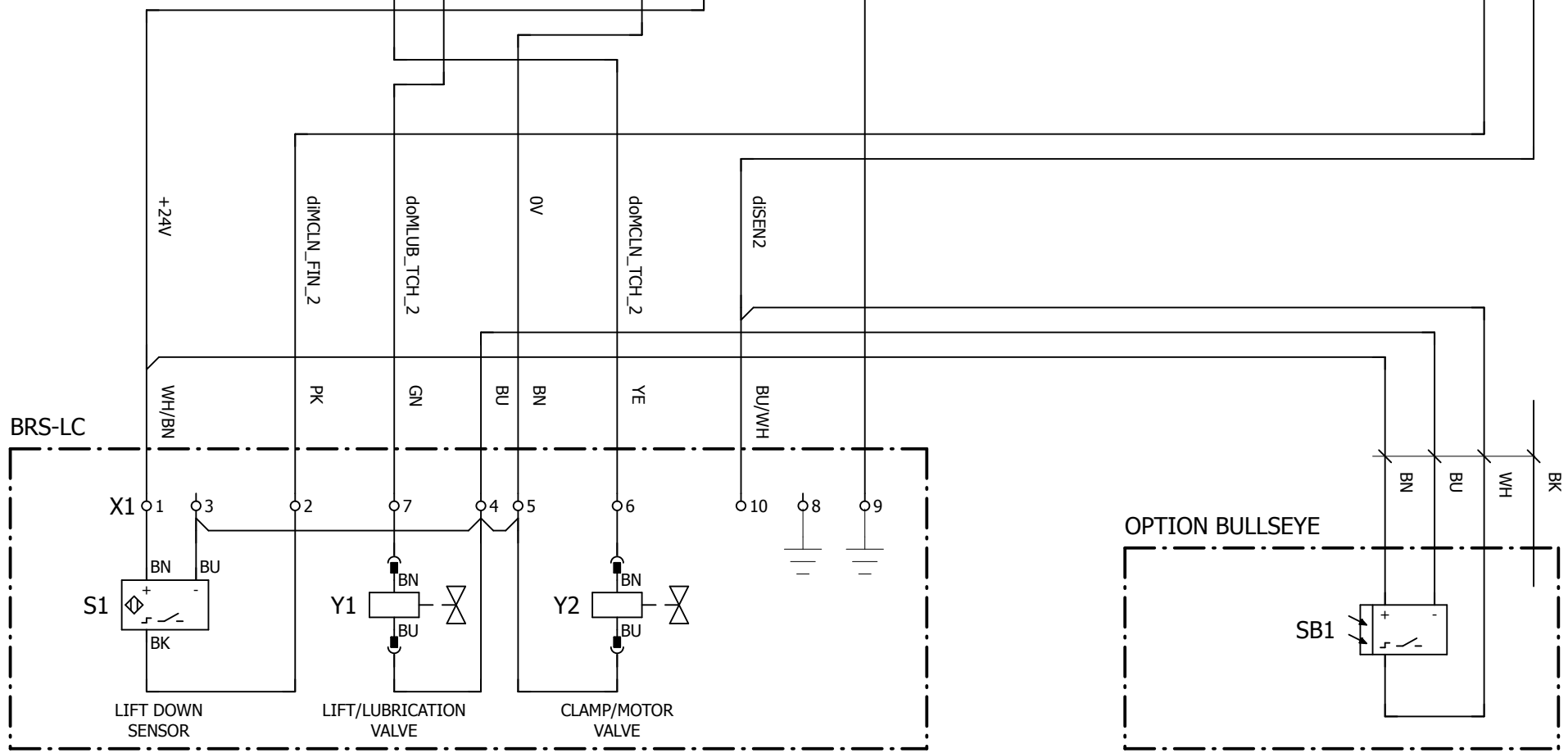
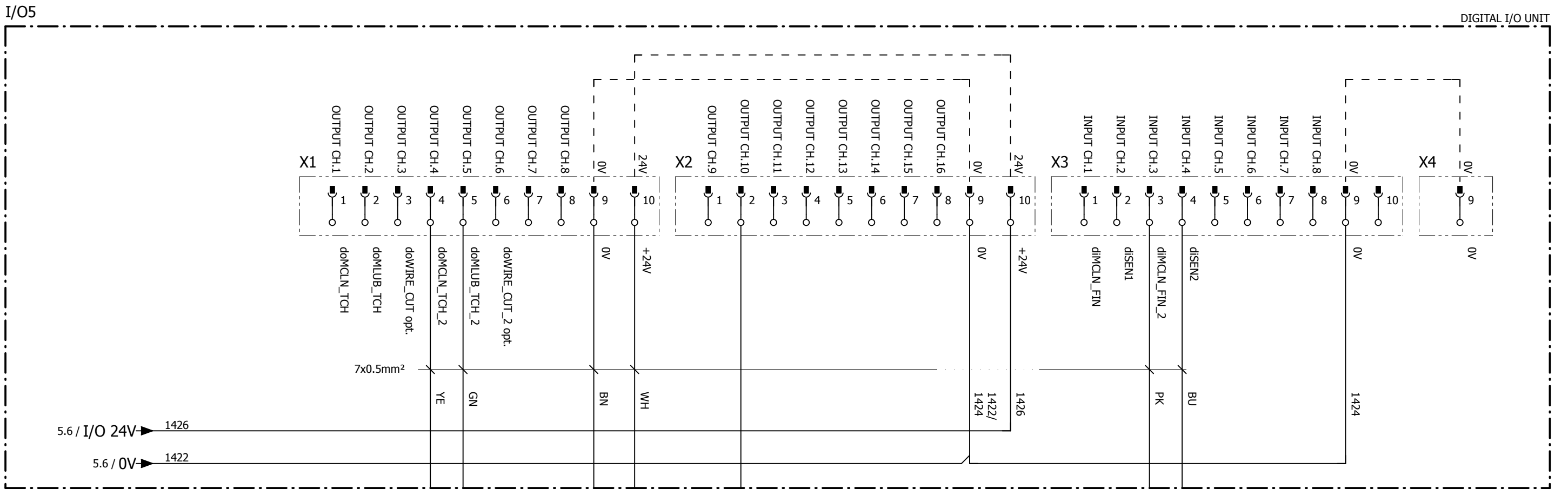
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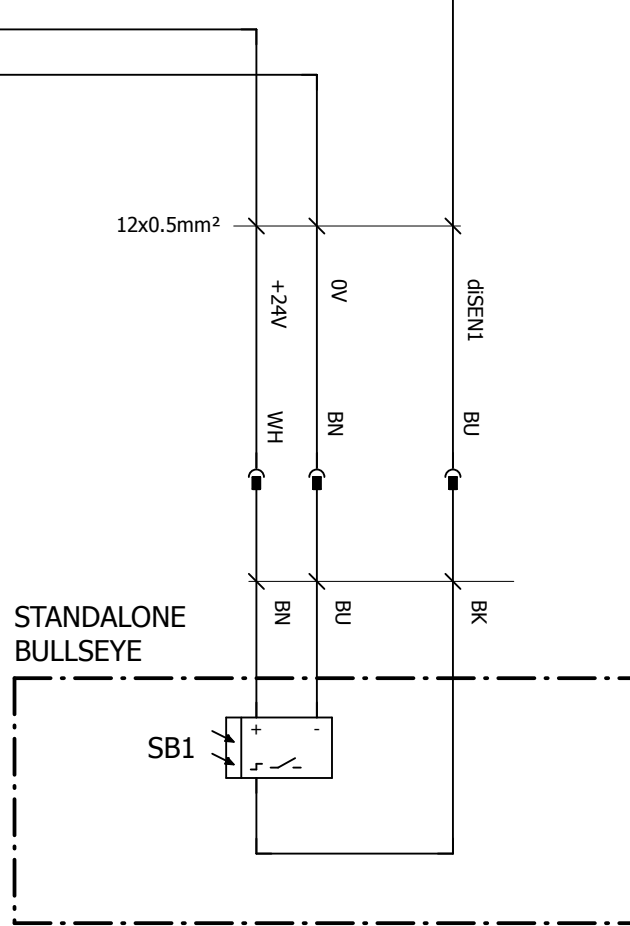
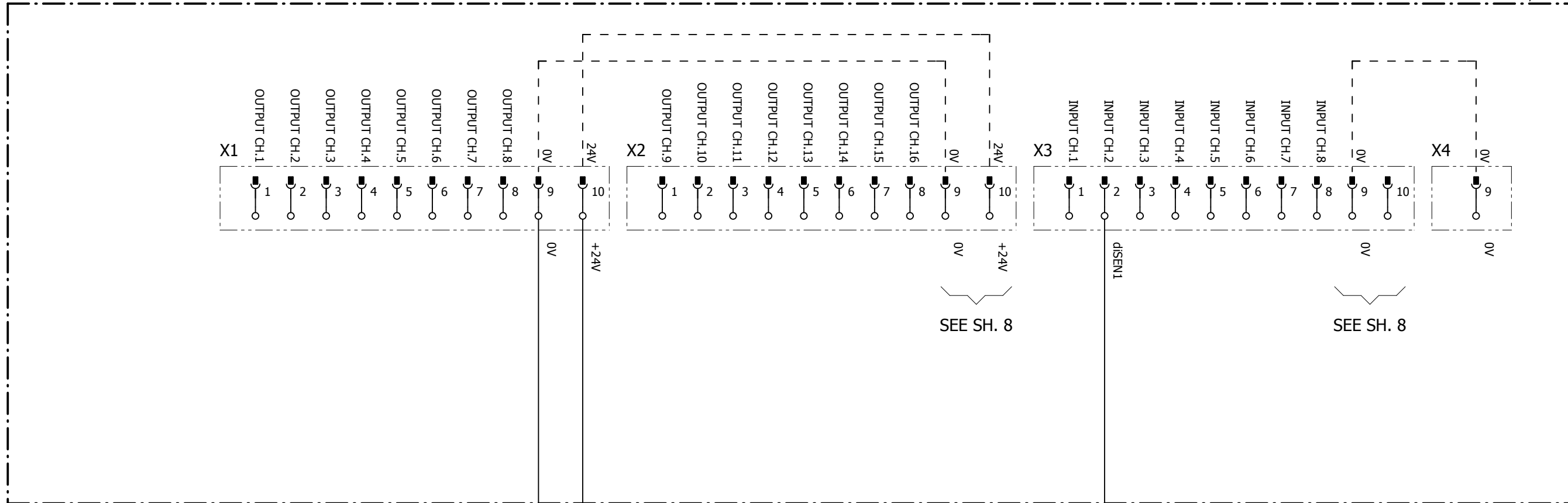
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 BINZEL BULLSEYE ROBOT 2

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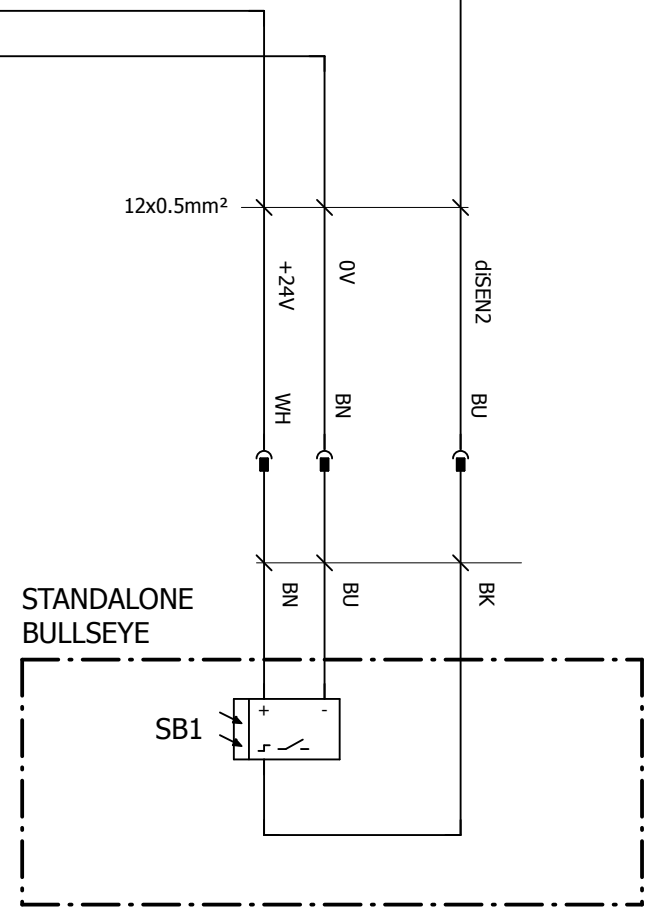
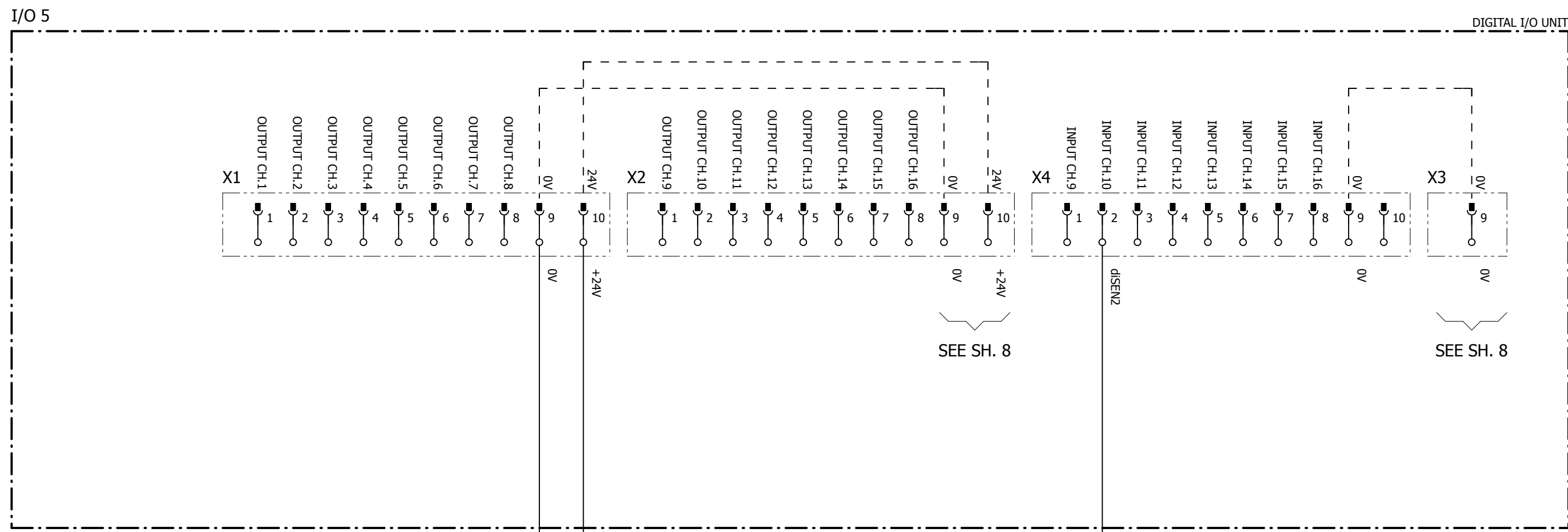
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ROBOT 1

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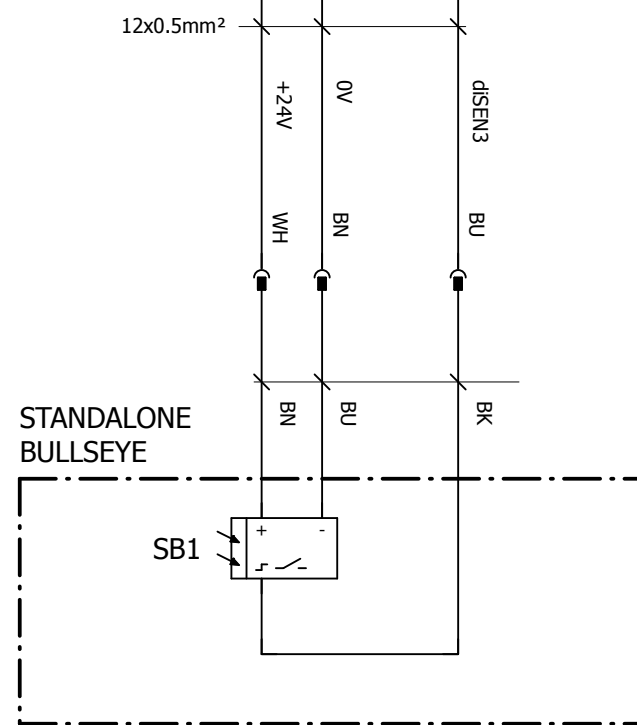
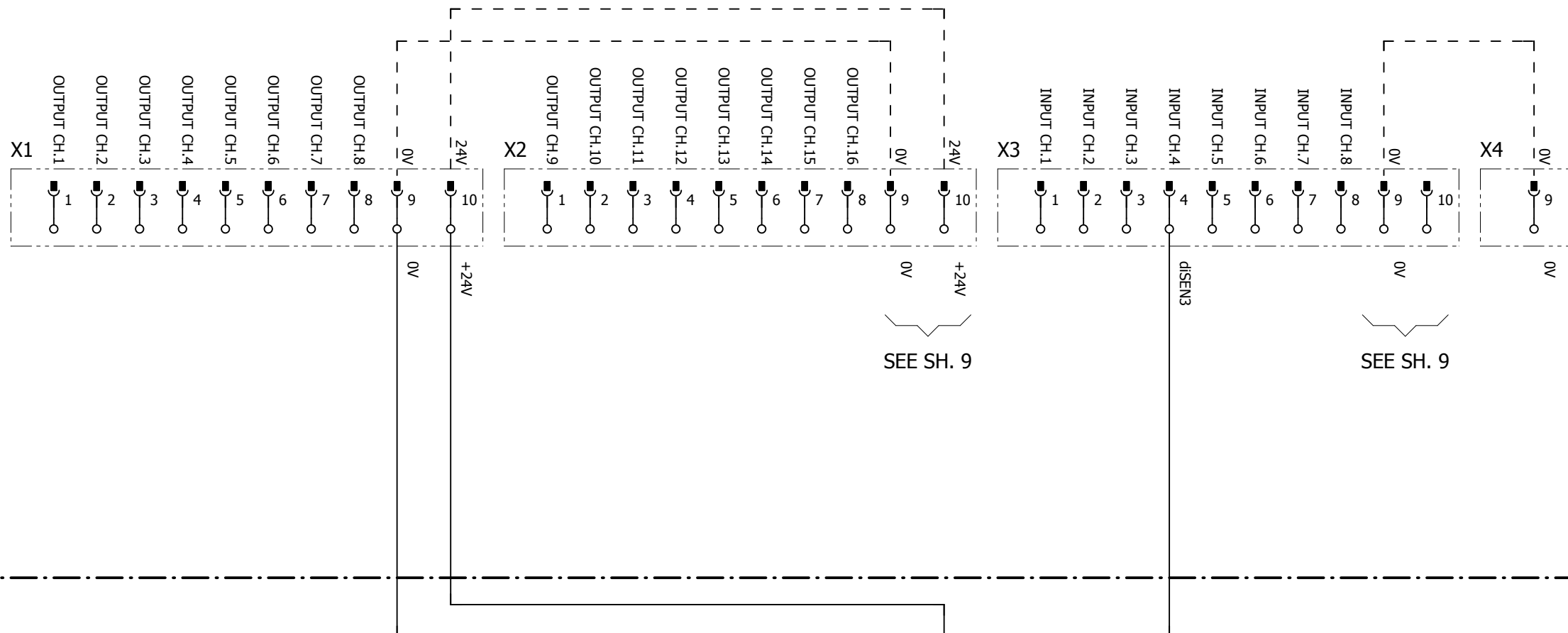
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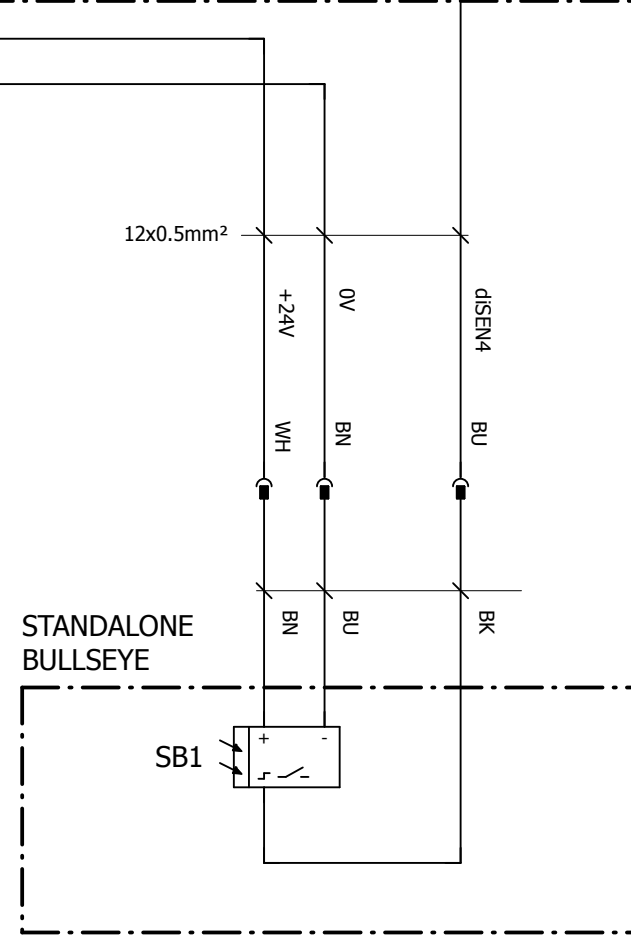
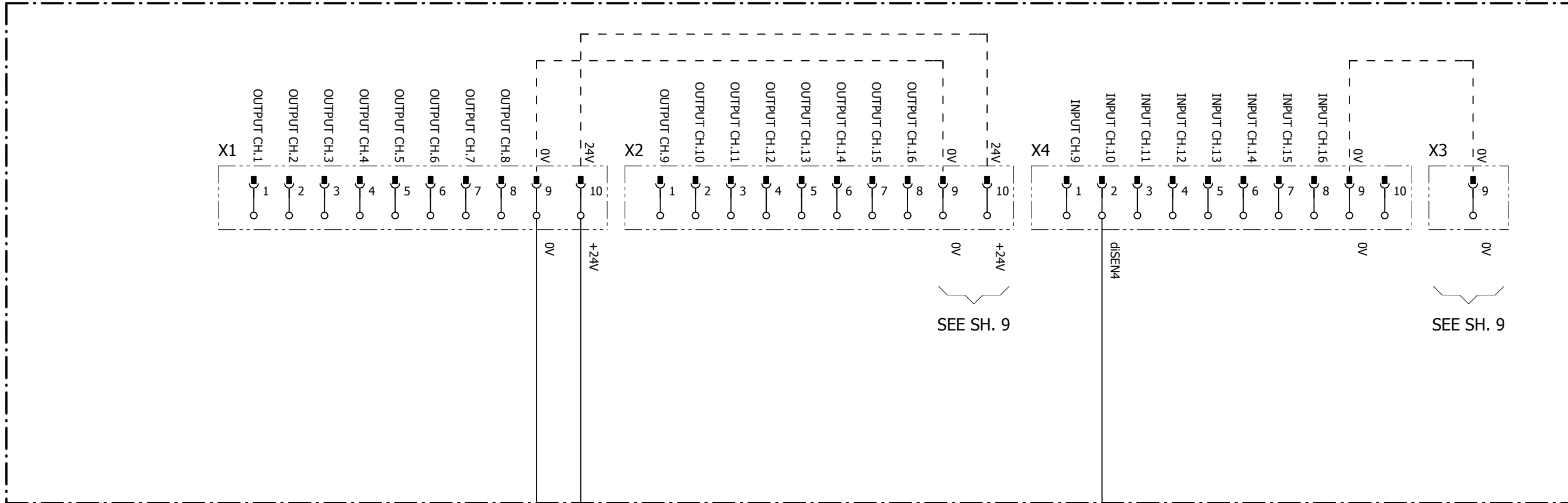
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